

TI / NI CUT TAPS

• Through hole

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• Blind hole

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Note: Items marked as International Stock may become stocked in USA if sufficient volume is recognized.

Material group	Approximate Rc	Approximate HB	Recommended SFM					
			HSS-E		HSS-E-PM		Solid carbide	
			bright finish	hard coated	bright finish	hard coated	bright finish	hard coated
Titanium and Ti-alloys		140-275	-	-	12-25	20-30	-	-
		300-380	-	-	6-12	10-18	-	-
Nickel and Ni-alloys		200-300	-	-	6-12	10-18	-	-
		>300	-	-	3-6	6-12	-	-